Quality



Method sheet: Palletizing - Palletizer

Sheet no.: 050801 – 1.01 Date: June 2008

Machine: Palletizer

Criteria: Packets damaged in the machine

Contents:

1.	Definition: Machine and Criteria	2
2	Inspection	2
~.	Scope	2
	Apparatus	
2.3	Procedure	2
3.	Sampling	2
3.1	Calculation	2
3.2	Results and data sheets	3
	Evaluation and Documentation	
4.1	Evaluation	4
42	Documentation	Δ

[&]quot;The information and data provided in this document are non-binding outlines of a suggested best practice by the Association of the Beverage Machinery Industry (ABMI). It is your responsibility to assess whether it is feasible to use this information for your own undertakings. The ABMI will not be held liable for the use of the information or data provided in this document, or for the results of such use. Please see the Terms of Use on www.abm-industry.org for more details."



Packets damaged in the machine

1. Definition: Machine and Criteria

For palletizing there are numerous criteria for evaluation. One criterion is the number of packages damaged in the machine.

For all actions the relevant safety instructions must be strictly adhered to.

Further related documents:

free

2. Inspection

2.1 Scope

Detection of damaged packages in the palletizing unit during a defined period of time.

2.2 Apparatus

Visual inspection of all palletized packages during a defined period of time.

2.3 Procedure

Check all produced pallets during a defined period of time. If there are any packets which were damaged by the palletizing unit, note on the following data sheet.

3. Sampling

Check all produced pallets during a defined time period, e.g. 1 hour.

3.1 Calculation

Count all damaged packets noted on the data sheet.

Quality



3.2.	Results and data sh	ieets			
Date:		Line:	Type of	package:	
Produ	ıct:				

Number	Type of	Type of
	Package	Damage
1		
2		
3		
4		
5		
3 4 5 6 7		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

Quality



4. Evaluation and Documentation

4.1 Evaluation

Count all detected packages with failures. Compare the result to the promised warranty. If the result is in the given range, the machine passed the test.

4.2 Documentation		
Failure in warranty	_packages ≥	_detected packages with failures
→ Number of damaged	d packets is o.k.	
Failure in warranty	packages ≤	_detected packages with failures
→ Number of damaged	d packets is not o.k.	
Name and signature of insp	ector:	